

CERTIFICATE  
OF  
VOCATIONAL EDUCATION  
EXAMINATION (YEAR12)



**SYLLABUS FOR**  
**PRINTING TECHNOLOGY TECHNICIAN**

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*Correspondence should be addressed to:*

**THE CHIEF EXECUTIVE & SECRETARY**  
**COUNCIL FOR THE INDIAN SCHOOL CERTIFICATE EXAMINATIONS**

P-35,36 Sector VI  
Pushp Vihar  
Saket  
New Delhi – 110017

The certificate course in **PRINTING TECHNOLOGY TECHNICIAN (PTT)** is equivalent to Class XII, having the added advantage of providing the students with a basic knowledge of Printing Technology.

A successful candidate has two options available to him/her:

1. To become a small entrepreneur and execute Printing Technology Contracts.
2. Find suitable employment in the Printing & Designing Industry.

A successful candidate, if interested, has a third option of taking up higher studies in Printing Technology by joining the Institution of Engineers (India) as a student member.

### **Eligibility Criteria:**

The eligibility criteria for taking admission in CVE 12 Examination are as follows:

1. Age: 16 to 25 years
2. Must have passed Class X Examination from a recognised board with English, Science and Mathematics as compulsory subjects

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## CLASS XI – SUBJECT STRUCTURE & MARKING SCHEME

| S. No. | NAME OF THE SUBJECT   | Theory/Practical | Internal Assessment | External Assessment | Total Marks | Pass Criteria (%) |
|--------|---|------------------|---------------------|---------------------|-------------|-------------------|
| 1      | English   | Theory           | 30                  | 70                  | 100         | 40                |
| 2      | General Foundation, Industrial Sociology & Entrepreneurship | Theory           | 30                  | 70                  | 100         | 40                |
| 3      | Applied Mathematics   | Theory           | 30                  | 70                  | 100         | 40                |
| 4      | Printing Technology – Paper I                               | Theory           | 30                  | 70                  | 100         | 40                |
| 5      | Fundamentals of Computer                                    | Practical        | 30                  | 30 + 40             | 100         | 40                |
| 6      | Printing Technology – Paper II                              | Practical        | 30                  | 70                  | 100         | 60                |

**Note:**

**FUNDAMENTALS OF COMPUTER** -There will a project of 30 marks and practical examination of 40 marks to be conducted by the Council.

## CLASS XII – SUBJECT STRUCTURE & MARKING SCHEME

| S.No. | NAME OF THE SUBJECT                              | Theory/Practical | Internal Assessment | External Assessment | Total Marks | Pass Criteria (%) |
|-------|--|------------------|---------------------|---------------------|-------------|-------------------|
| 1     | English  | Theory           | 30                  | 70                  | 100         | 40                |
| 2     | General Foundation, Sociology & Entrepreneurship | Theory           | 30                  | 70                  | 100         | 40                |
| 3     | Printing Technology – Paper I                    | Theory           | 30                  | 70                  | 100         | 40                |
| 4     | Printing Technology – Paper II                   | Practical        | 30                  | 70                  | 100         | 60                |

**PRINTING TECHNOLOGY**  
**TECHNICIAN**

**SYLLABUS FOR CLASS XI**

**English  
Class XI**

**Examination Duration: 3 Hours**

| <b>S. No.</b>                | <b>Name of the Topic</b>                        | <b>No. of Hours</b> |
|------------------------------|---|---------------------|
|                              | <b>GRAMMAR</b>                                  |                     |
| <b>1</b>                     | <b>Sentences</b>                                | <b>6</b>            |
| <b>2</b>                     | <b>Subject &amp; Predicate</b>                  | <b>6</b>            |
| <b>3</b>                     | <b>Parts of Speech</b>                          | <b>20</b>           |
| <b>4</b>                     | <b>Phrases &amp; Clauses</b>                    | <b>9</b>            |
| <b>5</b>                     | <b>Simple, Compound &amp; Complex Sentences</b> | <b>10</b>           |
| <b>6</b>                     | <b>Tenses</b>                                   | <b>12</b>           |
| <b>7</b>                     | <b>Formal Letter Writing</b>                    | <b>12</b>           |
|                              | <b>LITERATURE</b>                               |                     |
| <b>1</b>                     | <b>The Eyes Have It</b>                         | <b>6</b>            |
| <b>2</b>                     | <b>Job Hunting</b>                              | <b>6</b>            |
| <b>3</b>                     | <b>Benjamin Franklin</b>                        | <b>6</b>            |
| <b>4</b>                     | <b>The Martyr's Corner</b>                      | <b>6</b>            |
| <b>5</b>                     | <b>Life History of Abdul Kalam</b>              | <b>6</b>            |
| <b>TOTAL NUMBER OF HOURS</b> |   | <b>105</b>          |

**General Foundation, Industrial Sociology and Entrepreneurship  
Class XI**

**Examination Duration: 3 Hours**

| <b>S. No.</b>                | <b>Name of the Topic</b>                 | <b>No. of Hours</b> |
|------------------------------|--|---------------------|
| <b>1</b>                     | <b>Personality Development</b>           | <b>13</b>           |
| <b>2</b>                     | <b>Human and Industrial Relationship</b> | <b>15</b>           |
| <b>3</b>                     | <b>Developing Coping Mechanism</b>       | <b>15</b>           |
| <b>4</b>                     | <b>Motivation</b>                        | <b>10</b>           |
| <b>5</b>                     | <b>Professional Ethics</b>               | <b>12</b>           |
| <b>6</b>                     | <b>Developing Fitness for a Job</b>      | <b>15</b>           |
| <b>TOTAL NUMBER OF HOURS</b> |  | <b>80</b>           |

**1. Personality Development:**

- 1.1 Self-esteem
- 1.2 Self-concept
- 1.3 Self-acceptance

**2. Human and Industrial Relations:**

- 2.1 Human relations and performance in organisation
- 2.2 Understand self and others for effective behaviour
- 2.3 Behaviour modification techniques
- 2.4 Industrial relations and disputes
- 2.5 Relations with subordinates, peers & superiors
- 2.6 Characteristics of group behaviour and trade unions

**3. Developing Coping Mechanism:**

- 3.1 Coping with loneliness
- 3.2 Coping with depression
- 3.3 Coping with fear
- 3.4 Coping with shyness
- 3.5 Coping with anger
- 3.6 Coping with failure
- 3.7 Coping with criticism
- 3.8 Coping with conflicts

- 3.9 Coping with change
- 3.10 Coping with study
- 3.11 Substance abuse
- 3.12 Mass media

**4. Motivation:**

- 4.1 Factors determining motivation
- 4.2 Characteristics of motivation
- 4.3 Methods of improving motivation

**5. Professional Ethics:**

- 5.1 Concept of ethics
- 5.2 Concept of professionalism
- 5.3 Need for professional ethics

**6. Developing fitness for a job:**

- 6.1 Leadership
- 6.2 Team work
- 6.3 Career guidance
- 6.4 Work environment



**Applied Mathematics**  
**Class XI**

**Examination Duration: 3 Hours**

| S. No.                       | Name of the Topic                         | No. of Hours |
|------------------------------|---|--------------|
| 1                            | Units                                     | 4            |
| 2                            | General Simplification                    | 6            |
| 3                            | Ratio & Proportion                        | 4            |
| 4                            | Percentage                                | 5            |
| 5                            | Algebra                                   | 12           |
| 6                            | Logarithm                                 | 6            |
| 7                            | Indices                                   | 8            |
| 8                            | Equations                                 | 14           |
| 9                            | Factorization                             | 10           |
| 10                           | Properties of Triangle, Circle & Polygons | 6            |
| 11                           | Mensuration                               | 20           |
| 12                           | Trigonometry (Ratio & Identities)         | 10           |
| <b>TOTAL NUMBER OF HOURS</b> |   | <b>105</b>   |

**1. Units:**

- 1.1 Introduction
- 1.2 Definitions
- 1.3 Classification of units
- 1.4 Conversion of the basic mechanical units

**2. General Simplification:**

- 2.1 Introduction
- 2.2 Fractions & Decimal Fractions
- 2.3 LCM & HCF
- 2.4 Multiplication and division of decimals
- 2.5 Conversion of fraction from one to another

- 2.6 Multiplication of fraction with numbers like 10, 100, 1000
- 2.7 Some more methods of converting fractions

### **3. Ratio & Proportion:**

- 3.1 Ratio
- 3.2 Proportion
- 3.3 Relationship between Ratio & Proportion

### **4. Percentage:**

- 4.1 Introduction
- 4.2 Conversion of decimal to percentage and vice versa
- 4.3 Profit & Loss

### **5. Algebra:**

- 5.1 Introduction
- 5.2 Careful Consideration of subject items
- 5.3 Addition and Subtraction
- 5.4 Multiplication and Division
- 5.5 Algebraic formulae
- 5.6 Proofs

### **6. Logarithm:**

- 6.1 Introduction
- 6.2 Definition of different terms used in logarithms
- 6.3 Laws of Logarithm
- 6.4 How to refer to a log table
- 6.5 Negative characteristic
- 6.6 Relationship between log and antilog
- 6.7 How to refer to Antilog table
- 6.8 Rules while using logarithms
- 6.9 Addition, subtraction, multiplication & division using indices

### **7. Indices:**

- 7.1 Exponent and multiplication
- 7.2 The laws of indices
- 7.3 Zero and negative integral indices
- 7.4 Fractional Indices
- 7.5 Exponential Equations

## **8. Equations:**

- 8.1** Equations & Root
- 8.2** Solving linear equation with one variable
- 8.3** Solving problems using equations
- 8.4** Number Problems, Age Problems, Mensuration Problems
- 8.5** Solving simultaneous linear equation
- 8.6** Method of elimination by addition and subtraction
- 8.7** Word problem involving simultaneous equation
- 8.8** Quadratic Equations – Problems on Quadratic Equation

## **9. Factorization:**

- 9.1** Factorizing polynomials
- 9.2** Factorization of a perfect square trinomial – e.g.  $(4x^4 + 12x^2 + 9)$
- 9.3** Factorizing the difference of two squares
- 9.4** Trinomials
- 9.5** Factorization using the middle term factor
- 9.6** Problem solving based on factorization

## **10. Properties of Angle, Triangle, Circle and Polygons:**

- 10.1** Introduction
- 10.2** Different properties related to the angular properties of the triangle
- 10.3** Different types of triangles
- 10.4** Median and Altitudes
- 10.5** Mid-Point theorem of the triangle
- 10.6** Circle - Elements
- 10.7** Properties of the circle – Arc, Sector, Segment, Chord, Tangent
- 10.8** Polygons – Types and Features
- 10.9** Method of finding the internal and external angle of polygons

## **11. Mensuration:**

- 11.1** Introduction to the topic
- 11.2** Formulae for various Plane and irregular figures (Area, perimeter and volume)
- 11.3** Area and Perimeter of Plane Figures like Rectangle, Square, Area of four walls, Triangle, Parallelograms, Rhombus, Trapezium, Circle
- 11.4** Surface area of different solid figures
- 11.5** Volume of different Solid figures
- 11.6** Volume of the metal that is removed from different machining process

## **12. Trigonometry:**

**12.1** Introduction to Trigonometry

**12.2** Notation for angle

**12.3** Trigonometrical Ratio

**12.4** Reciprocal ratios

**12.5** Understanding of the different sides of the triangle based on the given angle

**12.6** Understanding the use of Trigonometrical tables for finding different angles

**Printing Technology – Paper I**  
**Class XI**

**Examination Duration: 3 Hours**

| <b>S. No.</b>                  | <b>Name of the Topic</b>  | <b>No. of Hours</b> |
|--------------------------------|---|---------------------|
| <b>1</b>                       | <b>History of Printing</b>                                      | <b>2</b>            |
| <b>2</b>                       | <b>Introduction to Basic Printing Processes</b>                 | <b>4</b>            |
| <b>3</b>                       | <b>Printing Machine in General</b>                              | <b>2</b>            |
| <b>4</b>                       | <b>Printing Materials</b>                                       | <b>3</b>            |
| <b>5</b>                       | <b>Computer Application in Printing</b>                         | <b>3</b>            |
| <b>6</b>                       | <b>Binding and Finishing</b>                                    | <b>4</b>            |
| <b>7</b>                       | <b>Printing Machine (Offset, Gravure) (Sheet fed &amp; Web)</b> | <b>10</b>           |
| <b>8</b>                       | <b>Printing Inks Quality, Types, Ink mixing</b>                 | <b>5</b>            |
| <b>9</b>                       | <b>Paper Technology</b>   | <b>5</b>            |
| <b>10</b>                      | <b>Screen Printing</b>  | <b>5</b>            |
| <b>11</b>                      | <b>Printing Planning Layouts</b>                                | <b>5</b>            |
| <b>12</b>                      | <b>Film Assembly &amp; Plate Making</b>                         | <b>4</b>            |
| <b>13</b>                      | <b>Packaging Technology</b>                                     | <b>2</b>            |
| <b>TOTAL NUMBER OF CLASSES</b> |   | <b>54</b>           |

**Fundamentals of Computer  
Class XI**

**Examination Duration: 3 Hours**

| <b>S. No.</b>                | <b>Name of the Topic</b>         | <b>No. of Hours</b> |
|------------------------------|----------------------------------|---------------------|
| <b>1</b>                     | <b>Introduction to Computer</b>  | <b>5</b>            |
| <b>2</b>                     | <b>Number System</b>             | <b>8</b>            |
| <b>3</b>                     | <b>Operating System</b>          | <b>4</b>            |
| <b>4</b>                     | <b>Introduction to MS Office</b> | <b>2</b>            |
| <b>5</b>                     | <b>Microsoft Word</b>            | <b>10</b>           |
| <b>6</b>                     | <b>Microsoft Excel</b>           | <b>16</b>           |
| <b>7</b>                     | <b>Microsoft Power Point</b>     | <b>4</b>            |
| <b>8</b>                     | <b>Internet &amp; Security</b>   | <b>8</b>            |
| <b>9</b>                     | <b>Project Work</b>              | <b>8</b>            |
| <b>TOTAL NUMBER OF HOURS</b> |                                  | <b>65</b>           |

**1. Introduction to Computer:**

- 1.1 Introduction & application of computers
- 1.2 History of the Computer – Evolution and generation of computers
- 1.3 Hardware & Software
- 1.4 Different Hardware devices with physical demonstration
- 1.5 Different types of software used with their areas of application
- 1.6 Storage devices – Evolution and its application in modern technology
- 1.7 Characteristics of the computer
- 1.8 Organization of the computer
- 1.9 Basic operation carried out by the computer
- 1.10 Understanding the day to day application of the computer

**2. Number System:**

- 2.1 Introduction to the number system

- 2.2 Types of number systems used – Decimal, Binary, Octal and Hexadecimal
  - 2.3 Conversion from Decimal to Binary and vice-versa
  - 2.4 Conversion of Decimal to Octal and Vice-Versa
  - 2.5 Conversion of Decimal to Hexadecimal and Vice-Versa
  - 2.6 Conversion of Fractional Decimal to Binary, Octal and Hexadecimal
  - 2.7 Logic Gate – Not, Or, And
3. **Operating System:**
- 3.1 Introduction about Operating System and its uses
  - 3.2 Types of Operating System used
  - 3.3 Application of Operating System in our computer
  - 3.4 Method of Installing the Operating System
  - 3.5 Method of partitioning the Hard Disk during the installation of the Operating System
  - 3.6 Advantages & Comparisons of different types of Operating Systems
4. **Introduction to MS Office:**
- 4.1 Introduction to Microsoft Office Package
  - 4.2 Different applications available in the package
  - 4.3 Advantages and application of different applications available
  - 4.4 An overview on the available applications – MS Word, Excel, PowerPoint, Access, Outlook
  - 4.5 Process of Opening the Microsoft Office Package from the START BUTTON
5. **Microsoft Word:**
- 5.1 Introduction
  - 5.2 Procedure of opening the Microsoft word Application
  - 5.3 Introduction to the Microsoft Word Screen/Page
  - 5.4 Understanding different options available
  - 5.5 Understanding different context menus available on the page with their application
  - 5.6 Understanding the **OFFICE BUTTON** – New, Open, Save, Save As, Print, Prepare, Publish, Close, Word Options, Recent Documents
  - 5.7 Understanding the **HOME** Menu – Clipboard Option, Font Options, Paragraph, Styles
  - 5.8 Understanding the **INSERT** Menu – Pages, Tables, different methods of inserting pictures, Links, Header & Footer, Text Formatting, Symbols
  - 5.9 Understanding the **PAGE LAYOUT** Menu – Different themes, Page Setup, Page Background, Paragraph Indentation, Alignment,
  - 5.10 Understanding the complete process of Mail Merge (Letter)
  - 5.11 Understanding the Concept of viewing the pages in different styles, New windows, Split page option
  - 5.12 Practical work on the above content

## 6. Microsoft Excel:

- 6.1 Introduction
- 6.2 Procedure of opening the Microsoft Excel Application
- 6.3 Introduction to the Microsoft Excel Screen/Page
- 6.4 Understanding different options available
- 6.5 Understanding the method of renaming, adding and removing the sheet
- 6.6 Understanding the method of copying and moving the sheet
- 6.7 Understanding different short cuts used on the application
- 6.8 Understanding the **HOME** menu – Clipboard Options, Font Options, Paragraphs, Styles
- 6.9 Understanding the **INSERT** Menu – Table Creation, different methods of inserting pictures & shapes, charts, links and methods of formatting the text
- 6.10 Understanding the **PAGE LAYOUT** Menu – Themes, Page setup, Scale, Sheet Options, Alignment
- 6.11 Understanding the **FORMULAS** Menu – Insert function, Function Library (Auto Sum, Logical, Text, Lookup, Date & time)
- 6.12 Conditional Formatting
- 6.13 Basic Menu options like View, Data and Review
- 6.14 Practical work on the above content

## 7. Microsoft PowerPoint:

- 7.1 Introduction
- 7.2 Procedure of opening the Microsoft Power Point Application
- 7.3 Introduction to the Microsoft Power Point Screen/Page
- 7.4 Understanding different options available
- 7.5 Understanding different shortcuts used for the application
- 7.6 Understanding the **HOME** Menu – Clipboard, Slides, Font, Paragraph indentation, drawing tools, find & replace
- 7.7 Understanding the **INSERT** Menu - Table Creation, Different methods of inserting pictures & shapes, Charts, Link, method of formatting the text & methods of inserting movie clip & audio in the slide
- 7.8 Understanding the **DESIGN** Menu – Page Setup, different themes to be used as the background of the slides, colours, fonts, effects, background style
- 7.9 Understanding the **ANIMATION** Menu – Custom Animation, different transition options for the slides, background music, transition speed, slideshow option (on mouse click or after time interval that is set)
- 7.10 Understanding the **SLIDE SHOW** Menu – Start & End of the slide show, slide show setup, monitoring the resolution and other factors
- 7.11 Understanding various options like Review and View
- 7.12 A presentation to understand the different options available in the application



**8. Internet & Security:**

- 8.1** Introduction to Internet & Security
- 8.2** Different types of connections that can be established in the system
- 8.3** Uses, advantages and disadvantages of the Internet
- 8.4** Security – Definition & Goals
- 8.5** Basic ISP (Internet Service Providers) Infrastructure
- 8.6** Virus – Definition and its different types
- 8.7** Firewall – Definition and applications
- 8.8** Understanding the basic security measures

**9. Project Work**

The students will prepare a project work using the concepts taught in the 'Fundamentals of Computer'.

**Printing Technology – Paper II**  
**Class XI**

**Examination Duration: 3 Hours**

| <b>S. No.</b>                | <b>Name of the Topic</b>   | <b>No. of Hours</b> |
|------------------------------|--|---------------------|
| <b>1</b>                     | <b>5 S – Workshop</b>  | <b>50</b>           |
| <b>2</b>                     | <b>Recognition of different Printing Processes</b>                       | <b>10</b>           |
| <b>3</b>                     | <b>Identification of different tools &amp; equipment used</b>            | <b>15</b>           |
| <b>4</b>                     | <b>Schematic diagram of various Printing Processes</b>                   | <b>10</b>           |
| <b>5</b>                     | <b>Cleaning an Image carrier of Printing Machines</b>                    | <b>5</b>            |
| <b>6</b>                     | <b>Clamping &amp; Removing an Image carrier</b>                          | <b>10</b>           |
| <b>7</b>                     | <b>Study of various parts of feeding units of the Printing Machine</b>   | <b>15</b>           |
| <b>8</b>                     | <b>Study of various parts of Delivery units of the Printing Machine</b>  | <b>10</b>           |
| <b>9</b>                     | <b>Study of various rollers in the inking units of Printing Machines</b> | <b>10</b>           |
| <b>10</b>                    | <b>Study of various rollers in dampening units of Offset Machine</b>     | <b>10</b>           |
| <b>11</b>                    | <b>Substrate loading &amp; setting feeder of Printing Machines</b>       | <b>15</b>           |
| <b>12</b>                    | <b>Study of side lay &amp; front lay of Printing Machines</b>            | <b>5</b>            |
| <b>13</b>                    | <b>Study of colour registration of Printing Machines</b>                 | <b>10</b>           |
| <b>14</b>                    | <b>Study of single Colour Printing</b>                                   | <b>15</b>           |
| <b>15</b>                    | <b>Study of cleaning the Printing Machine after completion of work</b>   | <b>10</b>           |
| <b>TOTAL NUMBER OF HOURS</b> |  | <b>200</b>          |

**PRINTING DESIGN**

**TECHNICIAN**

**SYLLABUS FOR CLASS XII**

**English  
Class XII**

**Examination Duration: 3 Hours**

| <b>S. No.</b> | <b>Name of the Topic</b>                                  | <b>No. of Hours</b> |
|---------------|---|---------------------|
|               | <b>GRAMMAR</b>  |                     |
| <b>1</b>      | <b>Direct &amp; Indirect Speech</b>                       | <b>18</b>           |
| <b>2</b>      | <b>Phrases &amp; Idioms</b>                               | <b>8</b>            |
| <b>3</b>      | <b>Letter Writing (Informal)</b>                          | <b>11</b>           |
| <b>4</b>      | <b>Report Writing, Essay Writing &amp; Precis Writing</b> | <b>15</b>           |
| <b>5</b>      | <b>Comprehension &amp; Story Writing</b>                  | <b>13</b>           |
|               | <b>LITERATURE</b>   |                     |
| <b>1</b>      | <b>Wright Brothers</b>                                    | <b>8</b>            |
| <b>2</b>      | <b>Jamshedji Tata</b>                                     | <b>8</b>            |
| <b>3</b>      | <b>Solar Energy</b>                                       | <b>8</b>            |
| <b>4</b>      | <b>Thomas Edison</b>                                      | <b>8</b>            |
| <b>5</b>      | <b>Henry Ford</b>   | <b>8</b>            |
|               | <b>TOTAL NUMBER OF HOURS</b>                              | <b>105</b>          |

**General Foundation, Industrial Sociology and Entrepreneurship  
Class XII**

Examination Duration: 3 Hours

| S. No.                       | Name of the Topic                        | No. of Hours |
|------------------------------|--|--------------|
| 1                            | The Constitution of India                | 5            |
| 2                            | An Ideal Supervisor                      | 5            |
| 3                            | Industrial Safety, First Aid and Hygiene | 10           |
| 4                            | Entrepreneurship                         | 10           |
| 5                            | Labour Laws                              | 16           |
| 6                            | Environmental Science                    | 10           |
| 7                            | Estimation & Costing                     | 12           |
| 8                            | Project Plan                             | 12           |
| <b>TOTAL NUMBER OF HOURS</b> |  | <b>80</b>    |

**1. The Constitution of India:**

- 1.1. Salient Features
- 1.2. Preamble to the Constitution
- 1.3. Fundamental Duties
- 1.4. Directive Principles of State Policy
- 1.5. Difference between Fundamental Rights and Directive Principles

**2. An Ideal Supervisor:**

- 2.1 Qualities of an ideal supervisor

**3. Industrial Safety, First Aid and Hygiene:**

- 3.1. Concept of Safety
- 3.2. Safety Consciousness
- 3.3. Necessity of safety
- 3.4. Safety Measures

#### **4. Entrepreneurship:**

- 4.1. Introduction
- 4.2. Definition of Entrepreneurship
- 4.3. Need for Self-Employment
- 4.4. Advantages of Entrepreneurship
- 4.5. Roles and responsibilities of an Entrepreneur
- 4.6. Qualities of a good Entrepreneur

#### **5. Labour Laws:**

- 5.1. Factories Act 1948
- 5.2. Apprentices Act
- 5.3. Employees State Insurance (ESI) Act
- 5.4. Payment of Wage Act 1936
- 5.5. Minimum Wages Act & Rules
- 5.6. Employees Provident Fund Act (EPF)
- 5.7. Workmen's Compensation Act

#### **6. Environmental Science:**

- 6.1 Effect of pollution on Human Health
- 6.2 Impact of technology on Environment
- 6.3 Impact of pollution on Environment
- 6.4 Waste Management

#### **7. Estimation & Costing:**

- 7.1 Introduction to Estimation and Costing
- 7.2 Importance and Aims of Estimation & Costing
- 7.3 Functions of Estimating Department
- 7.4 Qualities of an Estimator
- 7.5 Estimating Procedures and Errors in Estimation
- 7.6 Constituents of Estimation
- 7.7 Advantages of Standard Costing
- 7.8 Differences between Estimation and Costing
- 7.9 Procedures of Costing & Costing methods
- 7.10 Cost Control and Advantages of Efficient Costing
- 7.11 Elements of Cost
- 7.12 Components of Cost and the process of calculating material cost & labour cost
- 7.13 Block diagram of Components of Cost
- 7.14 Methods of calculating indirect expenses and depreciation cost
- 7.15 Repairs and Maintenance Costing
- 7.16 Basic numerical on Estimation and Costing

## **8. Project Plan:**

- 8.1** Introduction
- 8.2** Definitions of Working Capital, Fixed Capital, Budget
- 8.3** Market Survey
- 8.4** Project Planning
- 8.5** Project Capacity
- 8.6** Selection of Site and Plant Layout
- 8.7** Product design and development
- 8.8** Factors considered while designing a product
- 8.9** Product drawings and design specification
- 8.10** Product Development
- 8.11** Material Requirement
- 8.12** Operation Planning
- 8.13** Equipment Requirement
- 8.14** Material Handling
- 8.15** Break-Even Point
- 8.16** Preparation of Project

**Printing Technology – Paper I**  
**CLASS XII**

**Examination Duration: 3 Hours**

| <b>S. No.</b>                | <b>Name of the Topic</b>               | <b>No. of Hours</b> |
|------------------------------|--|---------------------|
| <b>1</b>                     | <b>Digital Printing</b>                | <b>4</b>            |
| <b>2</b>                     | <b>Printing Machinery Maintenance</b>  | <b>5</b>            |
| <b>3</b>                     | <b>Advance Offset Printing</b>         | <b>16</b>           |
| <b>4</b>                     | <b>Newspaper Technology</b>            | <b>6</b>            |
| <b>5</b>                     | <b>Press Management</b>                | <b>6</b>            |
| <b>6</b>                     | <b>Printing Costing and Estimating</b> | <b>8</b>            |
| <b>7</b>                     | <b>New Technology in Printing</b>      | <b>5</b>            |
| <b>8</b>                     | <b>Quality Control</b>                 | <b>4</b>            |
| <b>TOTAL NUMBER OF HOURS</b> |  | <b>54</b>           |



**Printing Technology-Paper II**  
**Class XII**

**Examination Duration: 3 Hours**

| <b>S. No.</b> | <b>Name of the Topic</b>  | <b>No. of Hours</b> |
|---------------|---|---------------------|
| <b>1</b>      | <b>5 S – Workshop</b>   | <b>40</b>           |
| <b>2</b>      | <b>Introduction to Offset Printing Machines &amp; Study of various parts, controls, operations, mechanism &amp; lubrication system</b>                        | <b>10</b>           |
| <b>3</b>      | <b>Study of feeding / delivery, dampening &amp; inking system of sheet fed / Web Fed Offset Machines</b>  | <b>5</b>            |
| <b>4</b>      | <b>Preparation image carrier, clamping in machine, registering colours &amp; sheet / web offset printing press</b>  | <b>10</b>           |
| <b>5</b>      | <b>Pre-make-ready &amp; Make-ready of the sheet / web Offset Machine</b>  | <b>5</b>            |
| <b>6</b>      | <b>Setting of dampening, inking units &amp; blanket, plate &amp; transfer cylinders of sheet / web offset printing machine</b>                                | <b>10</b>           |
| <b>7</b>      | <b>Study of ink drying mechanism, paper pile preparation, control of water &amp; ink during running sheet /web offset presses</b>                             | <b>5</b>            |
| <b>8</b>      | <b>Study of web control &amp; operations of folding web offset machine</b>  | <b>5</b>            |
| <b>9</b>      | <b>Trouble shooting during printing of sheet / web offset printing machine</b>  | <b>5</b>            |
| <b>10</b>     | <b>Study of heat-set, inks &amp; chilling silicon coating system of heat set Offset Presses</b>   | <b>10</b>           |
| <b>11</b>     | <b>Study of single, double &amp; multi color jobs of sheet / web / heat - set web Offset Printing Machines</b>  | <b>10</b>           |
| <b>12</b>     | <b>Study of parts, stencil preparation, process of printing &amp; operation of manual, semi-automatic &amp; fully automatic silk screen printing machines</b> | <b>10</b>           |
| <b>13</b>     | <b>Study of various tools, inks, coatings &amp; trouble shooting during printing of silk screen printing machine</b>  | <b>5</b>            |

|                              |  |            |
|------------------------------|--|------------|
| 14                           | Introduction of various parts, Preparing image career, plate mounting, Registering & Make ready of flexography machine | 5          |
| 15                           | Study of various parts of feeding & Delivery units of printing machine   | 5          |
| 16                           | Study of inking units, Printing – single color, two color four color & Modern technology of flexography machine        | 10         |
| 17                           | Study of plate/ cylinder preparation & Colour registration of gravure printing machines                                | 5          |
| 18                           | Study of various parts of gravure printing study single and multicolor printing gravure press                          | 5          |
| 19                           | Pre-make-ready & Make-ready the gravure printing machine   | 5          |
| 20                           | Study of feeding unit, delivery & inking units of sheet / web gravure machine  | 5          |
| <b>TOTAL NUMBER OF HOURS</b> |  | <b>170</b> |